

## Page 1 of 1

All amounts are calculated in domestic currency.

Receipt Dates from 5/25/2015 to 5/25/2015

employees All Currencies

Grouped by Vendor ID

| Purchase Order ID/<br>Curr Type                                | Line Nbr/<br>Insp Req | Project ID | Reference/<br>Description/<br>Cert Std | PO U/M /<br>Stock U/M | Required Date | Recv Date/<br>Recv Emp | Recv Qty<br>(PO U/M) | Cost Per Unit/<br>Recv Value | Inspected Qty/<br>Rejected Qty<br>(PO U/M) | MRB Qty/<br>MRB Reject Qty | Book Amt |
|--|-----------------------|------------|--|-----------------------|---------------|------------------------|----------------------|------------------------------|--|----------------------------|----------|
| Vendor/ID/Vendor Name V-C-COP001 Thyssenkrupp Materials CA Ltd |                       |            |  |                       |               |                        |                      |                              |  |                            |          |
| PO28532  | 1                     |            | M6061T6S.063 sf                        |                       | 5/27/2015     | 5/25/2015              | 288.0000             | \$2.32                       | 0.0000                                     | 0                          | \$668.92 |
| CAD  | No                    |            | 6061-T6 .063 Sheet<br>m132358          | sf                    | 288.0000      | DCUSER                 |                      | \$668.92                     | 0.0000                                     | 0                          |          |
|  | 2                     |            | M6061T6B2.000X03.1<br>500              | f                     | 5/27/2015     | 5/25/2015              | 8.0000               | \$18.36                      | 0.0000                                     | 0                          | \$146.88 |
|  | No                    |            | 6061-T6 Bar 2.00 x<br>3.50<br>m132358  | f                     | 8.0000        | DCUSER                 |                      | \$146.88                     | 0.0000                                     | 0                          |          |
| Total Received Quantity:                                       |                       |            |  |                       |               |                        |                      |                              |  | 296.0000                   |          |
| Total Qty to Inspect (PO U/M):                                 |                       |            |  |                       |               |                        |                      |                              |  | 0.0000                     |          |
| Total Reject Quantity:   |                       |            |  |                       |               |                        |                      |                              |  | 0.0000                     |          |
| Total Receipt Value:   |                       |            |  |                       |               |                        |                      |                              |  | \$815.79                   |          |
| Total Balance Due Quantity:                                    |                       |            |  |                       |               |                        |                      |                              |  | 0.0000                     |          |



# B I L L O F L A D I N G

No: PEC 935330

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 22May15 at 12:00 From PFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-805470- 1 Your PO # 28532  
ALUMINUM SHEET 6061 T6  
.0640 Nom X 48.0000" X 144.0000"

Heat Number Tag No  
Z-1406Y6023 414767

Quantity PCS Wt LBS  
288.00 SFT 6 257

MTR

2) Our Order PEC-805470- 2 Your PO # 28532  
ALUMINUM FLAT BAR 6061-T6511  
2.00" x 3.50" X 96.0000"

Heat Number Tag No  
22036425 415157

Quantity PCS Wt LBS  
8 FT 1 66

MTR

TOTAL: Tags 2 PCS 7 LBS 323

Heat Number  
22036425  
Z-1406Y6023

\*\*\* Chemical Analysis \*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.  
ATTN: CHANTAL/LINDA  
\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 BDL, 1 SKID GW. 498 LBS

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE



# B I L L O F L A D I N G

No: PEC 935330

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 22May15 at 12:00 From PFW  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

# B I L L O F L A D I N G

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
\*\*\*\* TEL. 800-926-2600 \*\*\*\*  
\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

ALUMINIUM - L'ATON - CUIVRE - PLASTIQUE - ACIER INOX  
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
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MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 6061 T6  
0640 Nom X 48.0000" X 144.0000"  
PART NO.

PO/Rd 28532

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-935330-001

22May15

Signed by: 

Pg 1/2

967

**ZHENGZHOU MINGTAI INDUSTRY CO., LTD**  
CHANGCHUN ROAD NO.6, HIGH AND NEW TECHNOLOGY ZONE,  
ZHENGZHOU HENAN CHINA  
TEL:+86-371-67898715 FAX:86-371-67898612

### MILL TEST CERTIFICATE

TO: OLBERT METAL SALES LIMITED  
989 DERRY RD. EAST, SUITE 305 MISSISSAUGA,  
ONTARIO CANADA L5T 2J8  
INVOICE NO.: ZOTO140601  
CONTRACT NO: 1967  
LOADING PORT: QINGDAO, CHINA  
DESTINATION: TORONTO, CANADA  
SHIPPING MARKS: N/M  
DATE: JUN., 30, 2014

#### DESCRIPTION OF GOODS:

ALUMINUM TREAD PLATE 3003 H22  
CERTIFIED TO MINGTAI TREAD BRIGHT SPECS.  
ALUMINUM SHEET 3003 H14  
CERTIFIED TO ALL AA, ASTM B209 - 10, AMS/QQA 250/2, AMS 4008K SPECS.  
ALUMINUM SHEET 5052 H32  
CERTIFIED TO ALL AA, ASTM B209 - 10, AMS/QQA 250/8, AMS 4016M SPECS.  
ALUMINUM SHEET 6061 T6  
CERTIFIED TO ASTM B209, ASME SB-209, AMS 4027N, AMS-QQ-A-250/11 SPECS.  
CIF TORONTO, CANADA

Jm15-5-25

| CHEMICAL COMPOSITION |              |             |                            |       |                         |        |          |       |        |        |           |
|----------------------|--------------|-------------|----------------------------|-------|-------------------------|--------|----------|-------|--------|--------|-----------|
| Heat No.             | Alloy Temper | Si          | Fe                         | Cu    | Mn                      | Mg     | Zn       | Ti    | Cr     | Others | Al        |
| Z-1406Y3253          | 3003/H14     | 0.094       | 0.573                      | 0.089 | 1.023                   | 0.0078 | 0.011    | 0.032 | 0.0062 | 0.15   | REMAINDER |
| Z-1406Y3253          | 3003/H14     | 0.094       | 0.573                      | 0.089 | 1.023                   | 0.0078 | 0.011    | 0.032 | 0.0062 | 0.15   | REMAINDER |
| Z-1406YB060          | 3003/H22     | 0.085       | 0.517                      | 0.085 | 1.011                   | 0.0026 | 0.007    | 0.029 | 0.0051 | 0.15   | REMAINDER |
| Z-1406YB060          | 3003/H22     | 0.085       | 0.517                      | 0.085 | 1.011                   | 0.0026 | 0.007    | 0.029 | 0.0051 | 0.15   | REMAINDER |
| Z-1406YB112          | 3003/H22     | 0.077       | 0.563                      | 0.115 | 1.104                   | 0.013  | 0.006    | 0.034 | 0.005  | 0.15   | REMAINDER |
| Z-1406YB112          | 3003/H22     | 0.077       | 0.563                      | 0.115 | 1.104                   | 0.013  | 0.006    | 0.034 | 0.005  | 0.15   | REMAINDER |
| ZB-1406YB069         | 3003/H22     | 0.092       | 0.579                      | 0.111 | 1.111                   | 0.009  | 0.006    | 0.035 | 0.006  | 0.15   | REMAINDER |
| ZB-1406YB069         | 3003/H22     | 0.092       | 0.579                      | 0.111 | 1.111                   | 0.009  | 0.006    | 0.035 | 0.006  | 0.15   | REMAINDER |
| ZB-1406YB070         | 3003/H22     | 0.085       | 0.563                      | 0.121 | 1.133                   | 0.005  | 0.005    | 0.03  | 0.007  | 0.15   | REMAINDER |
| ZB-1406YB070         | 3003/H22     | 0.085       | 0.563                      | 0.121 | 1.133                   | 0.005  | 0.005    | 0.03  | 0.007  | 0.15   | REMAINDER |
| ZB-1406Y5021         | 5052/H32     | 0.073       | 0.341                      | 0.016 | 0.084                   | 2.288  | 0.009    | 0.014 | 0.168  | 0.15   | REMAINDER |
| ZB-1406Y5023         | 5052/H32     | 0.073       | 0.361                      | 0.015 | 0.089                   | 2.3    | 0.009    | 0.013 | 0.166  | 0.15   | REMAINDER |
| ZB-1406Y5023         | 5052/H32     | 0.073       | 0.361                      | 0.015 | 0.089                   | 2.3    | 0.009    | 0.013 | 0.166  | 0.15   | REMAINDER |
| Z-1406Y6022          | 6061/T6      | 0.607       | 0.354                      | 0.268 | 0.051                   | 1.054  | 0.004    | 0.02  | 0.189  | 0.15   | REMAINDER |
| Z-1406Y6022          | 6061/T6      | 0.607       | 0.354                      | 0.268 | 0.051                   | 1.054  | 0.004    | 0.02  | 0.189  | 0.15   | REMAINDER |
| Z-1406Y6023          | 6061/T6      | 0.567       | 0.315                      | 0.24  | 0.025                   | 1.027  | 0.004    | 0.021 | 0.196  | 0.15   | REMAINDER |
| Z-1406Y6023          | 6061/T6      | 0.567       | 0.315                      | 0.24  | 0.025                   | 1.027  | 0.004    | 0.021 | 0.196  | 0.15   | REMAINDER |
| ZB-1406Y6021         | 6061/T6      | 0.634       | 0.335                      | 0.273 | 0.024                   | 1.11   | 0.003    | 0.024 | 0.193  | 0.15   | REMAINDER |
| ZB-1406Y6021         | 6061/T6      | 0.634       | 0.335                      | 0.273 | 0.024                   | 1.11   | 0.003    | 0.024 | 0.193  | 0.15   | REMAINDER |
| MECHANICAL PROPERTY  |              |             |                            |       |                         |        |          |       |        |        |           |
| Heat No.             | Alloy Temper | Specs(n)    | Tensile strength (Mpa/ksi) |       | Yield Strength(Mpa/ksi) |        | Elongn % |       |        |        |           |
| Z-1406Y3253          | 3003/H14     | .050*48*120 | 144                        | 21    | 120                     | 17     | 26       |       |        |        |           |
| Z-1406Y3253          | 3003/H14     | .050*48*96  | 144                        | 21    | 120                     | 17     | 26       |       |        |        |           |
| Z-1406YB060          | 3003/H22     | .125*48*120 | 132                        | 19    | 90                      | 13     | 22       |       |        |        |           |
| Z-1406YB060          | 3003/H22     | .125*48*96  | 132                        | 19    | 90                      | 13     | 22       |       |        |        |           |
| Z-1406YB112          | 3003/H22     | .063*48*120 | 131                        | 19    | 91                      | 13     | 17       |       |        |        |           |
| Z-1406YB112          | 3003/H22     | .063*48*96  | 131                        | 19    | 91                      | 13     | 17       |       |        |        |           |
| ZB-1406YB069         | 3003/H22     | .188*48*96  | 133                        | 19    | 92                      | 13     | 27       |       |        |        |           |
| ZB-1406YB069         | 3003/H22     | .188*48*120 | 133                        | 19    | 92                      | 13     | 27       |       |        |        |           |



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 6061 T6

.0640 Nom X .48.0000" X 144.0000"

PART NO.

PO/Rel 28532

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-935330-001

22May15

Signed by: 

Pg 2/2

|              |          |             |     |    |     |    |    |
|--------------|----------|-------------|-----|----|-----|----|----|
| ZB-1406YB070 | 3003/H22 | .250*48*96  | 136 | 20 | 93  | 13 | 31 |
| ZB-1406YB070 | 3003/H22 | .250*48*120 | 136 | 20 | 93  | 13 | 31 |
| ZB-1406Y5021 | 5052/H32 | .188*48*120 | 216 | 31 | 171 | 25 | 6  |
| ZB-1406Y5023 | 5052/H32 | .250*48*96  | 221 | 32 | 164 | 24 | 14 |
| ZB-1406Y5023 | 5052/H32 | .250*48*120 | 221 | 32 | 164 | 24 | 14 |
| Z-1406Y6022  | 6061/T6  | .125*48*144 | 314 | 46 | 258 | 37 | 16 |
| Z-1406Y6022  | 6061/T6  | .125*48*96  | 314 | 46 | 258 | 37 | 16 |
| Z-1406Y8023  | 6061/T6  | .063*48*144 | 376 | 55 | 354 | 51 | 12 |
| Z-1406Y8023  | 6061/T6  | .063*48*96  | 376 | 55 | 354 | 51 | 12 |
| ZB-1406Y6021 | 6061/T6  | .188*48*96  | 346 | 50 | 302 | 44 | 11 |
| ZB-1406Y6021 | 6061/T6  | .188*48*144 | 346 | 50 | 302 | 44 | 11 |

PRODUCER: ZHENGZHOU MINGTAI INDUSTRY CO., LTD

ZHENGZHOU MINGTAI INDUSTRY CO., LTD.  
郑州明泰实业有限公司

代章



# THYSSENKRUPP MATERIALS NA

PART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511  
2.00" x 3.50" x 96.0000"  
PART NO.

PO/Ref: 28532

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-935330-002

22 May 15  
Pg 1/3

Signed by:

**sapa**

Sapa Extrusions Inc., a Subsidiary of Sapa AB  
43 PROTISVILLE STREET  
CRENSHAW, PA  
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

COPPER & BRASS SALES INC  
ATTN: ACCOUNTS PAYABLE  
P.O. BOX 5116  
SOUTHERFIELD, MI - 48086

Ship To Customer

COPPER & BRASS SALES INC  
5230 ASHLAND WAY  
FRANKLIN, WI - 53132

## Certified Inspection Report

Sales Order Number 110087438  
Line No. 13  
Customer P.O. 540025284-130

Page 1 of 3  
SAPA1152163  
Cert Creation Date 13-MAR-15  
Cert Print Date 13-MAR-15

| Quantity Shipped             | Date Shipped       | Item Description   | Specification  |
|------------------------------|--------------------|--|--|
| 1992                         | 13-MAR-15          | ACC-U-LINE<br>Extended ACC-U-BAR   | ASTM B221 REV 14<br>AMS-QQ-A-2008 REV 1997 RA 2012<br>IS-AUB REV |
| 617525                       | Item No. G03211159 | 3.000 TK x 3.500 W/<br>IN TOL +0.024/-0.000<br>W TOL +0.024/-0.000<br>SECT 550617<br>FIN M-SHILL<br>W/F 8.309 F.I. CS 4.04 | Meets 6061-T6511H, 6061-T6511 REV                                |
| 4630676                      | Item No. Rev       | 6061-T6511H<br>Marking CONTINUOUS  |  |
| Customer Part No. ALREC09681 |                    |  |  |

Applicable Specifications, Revisions and Exclusions

ACC-U-BAR

1000 # MAX BUNDLES

COMPOSITION NOTE: The values for Others Each and Others Total have met the limits as shown on this certified inspection report. Remainder is Aluminum.

### Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title  
*William T. Martin III*  
William Martin III  
Tech/Quality Manager  
13-MAR-15

### Quantities per Lot / Packages

| Package Number | Lot Number | Quantity | UOM | Weight |
|----------------|------------|----------|-----|--------|
| G12-CAP003383  | 21930708   | 5        | PCS | 508    |
| G12-CAP0091773 | 22036425   | 5        | PCS | 508    |
| G12-CAP0091777 | 22036425   | 5        | PCS | 508    |
| G12-CAP0091778 | 22036425   | 5        | PCS | 508    |

Composition Limits



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE  
ALUMINUM FLAT BAR 6061-T6511  
2.00" x 3.50" x 96.0000"  
PART NO.

PO/Rel 28532

We certify that this is a true copy of the report  
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resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-935330-002

Signed by:



22 May 15  
Pg 2/3

**Sapa**

Sapa Industrial Services  
3300 TOWNSHIP LINE STREET  
CRENSHAW, PA  
17929-0187

### Certified Inspection Report

Sales Order Number  
1100874348

Line No. 13  
Customer PO  
5400252484-130

Cert Number  
SAPA1152163  
Page 2 of 3  
Cert Creation Date  
13-MAR-15  
Cert Print Date  
13-MAR-15

| Alloy | Si   |      | Fe          |      | Cu           |      | Mn  |      | Mg   |      | Cr   |      | Zn  |      | Ti  |     | Zr  |     |
|-------|------|------|-------------|------|--------------|------|-----|------|------|------|------|------|-----|------|-----|-----|-----|-----|
|       | Min  | Max  | Min         | Max  | Min          | Max  | Min | Max  | Min  | Max  | Min  | Max  | Min | Max  | Min | Max | Min | Max |
| 6061  | 0.40 | 0.80 | ---         | 0.70 | 0.15         | 0.40 | --- | 0.15 | 0.80 | 1.20 | 0.04 | 0.35 | --- | 0.25 |     |     |     |     |
| Alloy | Ti   |      | Others Each |      | Others Total |      |     |      |      |      |      |      |     |      |     |     |     |     |
|       | Min  | Max  | Min         | Max  | Min          | Max  |     |      |      |      |      |      |     |      |     |     |     |     |
| 6061  | ---  | 0.15 | ---         | 0.05 | ---          | 0.15 |     |      |      |      |      |      |     |      |     |     |     |     |

#### Composition Results

| Heat / Cast | Si   | Fe   | Cu   | Mn   | Mg   | Cr   | Zn   | Ti   | Others Each | Others Total |
|-------------|------|------|------|------|------|------|------|------|-------------|--------------|
| 3003756     | 0.76 | 0.33 | 0.32 | 0.04 | 0.99 | 0.05 | 0.15 | 0.01 | ---         | ---          |
| Heat / Cast | Si   | Fe   | Cu   | Mn   | Mg   | Cr   | Zn   | Ti   | Others Each | Others Total |
| 3004220     | 0.72 | 0.30 | 0.38 | 0.05 | 0.89 | 0.05 | 0.04 | 0.02 | ---         | ---          |
| Heat / Cast | Si   | Fe   | Cu   | Mn   | Mg   | Cr   | Zn   | Ti   | Others Each | Others Total |
| 5035440     | 0.74 | 0.31 | 0.32 | 0.06 | 0.91 | 0.05 | 0.07 | 0.02 | ---         | ---          |

#### Mechanical Property - Test Limits

|             |            | Test Type  | UTS - L   |           | UTS - L   |           | E1-4D1-avg |           |
|-------------|------------|------------|-----------|-----------|-----------|-----------|------------|-----------|
|             |            | UOM        | KSI       |           | KSI       |           | PCT        |           |
|             |            | # of Test  | -         |           | -         |           | -          |           |
| Test Temper | Lot Number | # of Tests | MIN Value | MAX Value | MIN Value | MAX Value | MIN Value  | MAX Value |
| 16511H      | 21930708   | 2          | 50.4      | 50.8      | 47.0      | 47.4      | 14.9       | 15.1      |
|             |            | Test Type  | UTS - L   |           | UTS - L   |           | E1-4D1-avg |           |
|             |            | E1-4D1     | KSI       |           | KSI       |           | PCT        |           |
|             |            | # of Test  | -         |           | -         |           | -          |           |
| Test Temper | Lot Number | # of Tests | MIN Value | MAX Value | MIN Value | MAX Value | MIN Value  | MAX Value |
| 16511H      | 22036425   | 2          | 48.8      | 49.6      | 44.8      | 46.3      | 16.3       | 16.5      |



# THYSSENKRUPP MATERIALS NA

## DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511  
2.00" x 3.50" x 96.0000"  
PART NO.

PO/Rel 28532

We certify that this is a true copy of the report  
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resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-935330-002

Signed by:



22Mar15  
Pg 3/3

### Certified Inspection Report

# sapa

Sapa Industrial Extrusions  
53 POTTSMILL STREET  
CRESSKON, PA  
17929-0187

Sale Order Number

1100874348

Line No.

13

Customer P/O

5400252484-136

Cert Number

SAPA1152163

Page

3 of 3

Cert Creation Date

13-MAR-15

Cert Print Date

13-MAR-15

Product manufactured with a T6511 temper also meet T6 temp requirements.

Yield strength has been determined by the 0.2% offset method

All mill finish alloys produced at Sapa Industrial Extrusions comply with Directive 2011/65/EU (RoHS 2) with the exception of 6262 alloy

In accordance with EN 10204 Inspection Certificate Type 3.1

Notified in the USA or "Qualifying Countries" (as defined in Defense Federal Acquisition Regulation Supplement (DFARS) Section 225.872-1)

Manufactured in the United States





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO28532**

Purchase Order Date 5/20/2015

PO Print Date 5/21/2015

Page Number 1 of 3

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

REVISED

Contact Name  
Vendor Phone 905 669 9444  
  
Ship To Contact  
Ship To Phone  
Ship Via: VENDOR'S TRUCK  
Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

FAXED

| Line Nbr  | Reference Vendor Part Number<br>Line Comments<br>Delivery Comments | Description/<br>Mfg ID  | Req Date/<br>Taxable<br>CD<br>Promise Date | Req Qty/<br>Unit of<br>Measure | PO Unit Price | Extended Price |
|---|--|-------------------------|--|--------------------------------|---------------|----------------|
| 1   | M6061T6S.063   | 6061-T6 .063 Sheet      | 5/27/2015<br>Yes<br>5/27/2015              | 288.00<br>sf                   | \$2.80        | \$807.00       |
| MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER<br>QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027<br>OR <u>ASTM B209</u>  |  |                         |  |                                |               |                |
| Line Total:   |  |                         |  |                                |               | \$807.00       |
| 2   | M6061T6B2.000X03.500   | 6061-T6 Bar 2.00 x 3.50 | 5/27/2015<br>Yes<br>5/27/2015              | 8.00<br>f                      | \$22.15       | \$177.20       |
| MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR<br>AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116<br>OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR<br>ASTM B221 |  |                         |  |                                |               |                |
| Line Total:   |  |                         |  |                                |               | \$177.20       |

8p15-05-25

Note:

5/21/2015





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO28532**

Purchase Order Date 5/20/2015

PO Print Date 5/21/2015

Page Number 2 of 3

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 905 669 9444

**Ship To Contact**  
**Ship To Phone**

**Ship Via:** VENDOR'S TRUCK  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** FCA – (Free Carrier)

|   |                  |                         |          |       |         |          |
|---|------------------|-------------------------|----------|-------|---------|----------|
| 3 | M174B0.250X4.000 | 17-4 SS Bar .250 X 4.00 | 6/3/2015 | 24.00 | \$17.85 | \$428.40 |
|   |                  |                         | Yes      | f     |         |          |
|   |                  |                         | 6/3/2015 |       |         |          |

MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/5643  
GRAIN MUST BE ALONG LENGTH OF BAR  
MINIMUM YIELD TENSILE STRENGTH = 100KSI  
MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI

**Line Total:** \$428.40

|   |                    |                               |           |       |        |         |
|---|--------------------|-------------------------------|-----------|-------|--------|---------|
| 5 | M6061T6T2.00W0.125 | 6061T6 RD TUBE 2.00<br>X.125W | 5/27/2015 | 40.00 | \$2.30 | \$92.00 |
|   |                    |                               | Yes       | f     |        |         |
|   |                    |                               | 5/27/2015 |       |        |         |

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING  
AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR  
AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR  
ASTM B241

**Line Total:** \$92.00

**Note:**

5/21/2015





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO28532**

Purchase Order Date 5/20/2015

PO Print Date 5/21/2015

Page Number 3 of 3

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA – (Free Carrier)

Chantal Lavoie

|   |          |                                |           |      |        |        |
|---|----------|--------------------------------|-----------|------|--------|--------|
| 6 | 71401-45 | PROCUREMENT<br>QUALITY CLAUSES | 5/27/2015 | 1.00 | \$0.00 | \$0.00 |
|---|----------|--------------------------------|-----------|------|--------|--------|

No

5/27/2015

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

Line Total: \$0.00

PO Total: \$1,504.60

W  
CL

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 2

Change Date: 5/21/2015